



HMT Series Hotmelt Tape



Product Data Sheet

Effective 02/2018

Product Description:

Biaxially-oriented polypropylene (BOPP) film carton sealing tape manufactured with pressure sensitive hot melt adhesive. Excellent processing performance with superior adhesion properties, holding force, tensile strength and reliable seals to a variety of boxes.

Item ID Numbers:

HMT21000C, HMT31000C, HMT21500C, HMT31500C

Nominal Values:

Backing:	1.1 MIL (Blown Film)
Adhesive:	Synthetic Rubber/ Hot Melt
Color :	Clear
Total Thickness:	1.8 MIL (ASTM D3652)
Adhesion to Steel:	30 oz/in (ASTM D3330)
Adhesion to Steel	2000+ minutes (1/2"x 1/2"x1000 grams)/ ASTM D-3654
Tensile Strength:	22 lb/in (ASTM D3759)
Elongation (% at break)	120% (ASTM D3759)
Temperature Range:	+45°F to +120°F (Application) -10°F to +140°F (Operating)
Government Compliance:	Complies with the Federal Food, Drug and Cosmetic Act, CFR Title 21, Subpart B, Par. 175.105 (covers the use of pressure-sensitive adhesives and tapes for 'indirect contact' food packaging, such as box sealing). CID A-A-1684C.

(Tolerance +/- 10%); We believe the statements and information contained herein are accurate but are to be used only as general guidelines and are not warrants or guarantees because of the variety of possible uses. THERE IS NO WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. THE BUYER MUST TEST THE SUITABILITY FOR EACH INTENDED APPLICATION BEFORE USING. WRAPTITE WILL NOT BE LIABLE FOR DAMAGES IN EXCESS OF THE PURCHASE PRICE OF ITS PRODUCTS OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

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