

1.75 mil HMA Tape



Effective 04/2019

Product Data Sheet

Product Description:

HMA(Hot Melt Acrylic) Tape is the perfect replacement for the high-cost Synthetic Rubber Based Hot Melt Tape. Just like synthetic rubber, Hot Melt Acrylic has high initial tack and most importantly, does not leave any residue on the rollers of automatic taping heads. This tape is UVresistant with excellent aging characteristics which works in a range of temperatures

Item ID Numbers:

HMA2110C, HMA3110C

Nominal Values:

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Film thickness:	0.98 mil
Adhesive:	Hot melt Acrylic
Adhesive thickness:	0.75 mil
Color:	Yellow transparent
Total Thickness:	1.73 MIL
Adhesion to Steel: (min.)	17.64 oz/in (ASTM D3330)
Breaking Strength: (Max, Min 10%)	17.64 lb./in (ASTM D3759)
Elongation: (Max, Min 10%)	170% (ASTM D3759)
Shear strength (on paper)	1 hr. (min.) (ASTM D3654)
Rolling ball tack (Max.)	551 Mils PSTC-6
Service Temperature F°(Min / Max)	14 / 158 °F

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